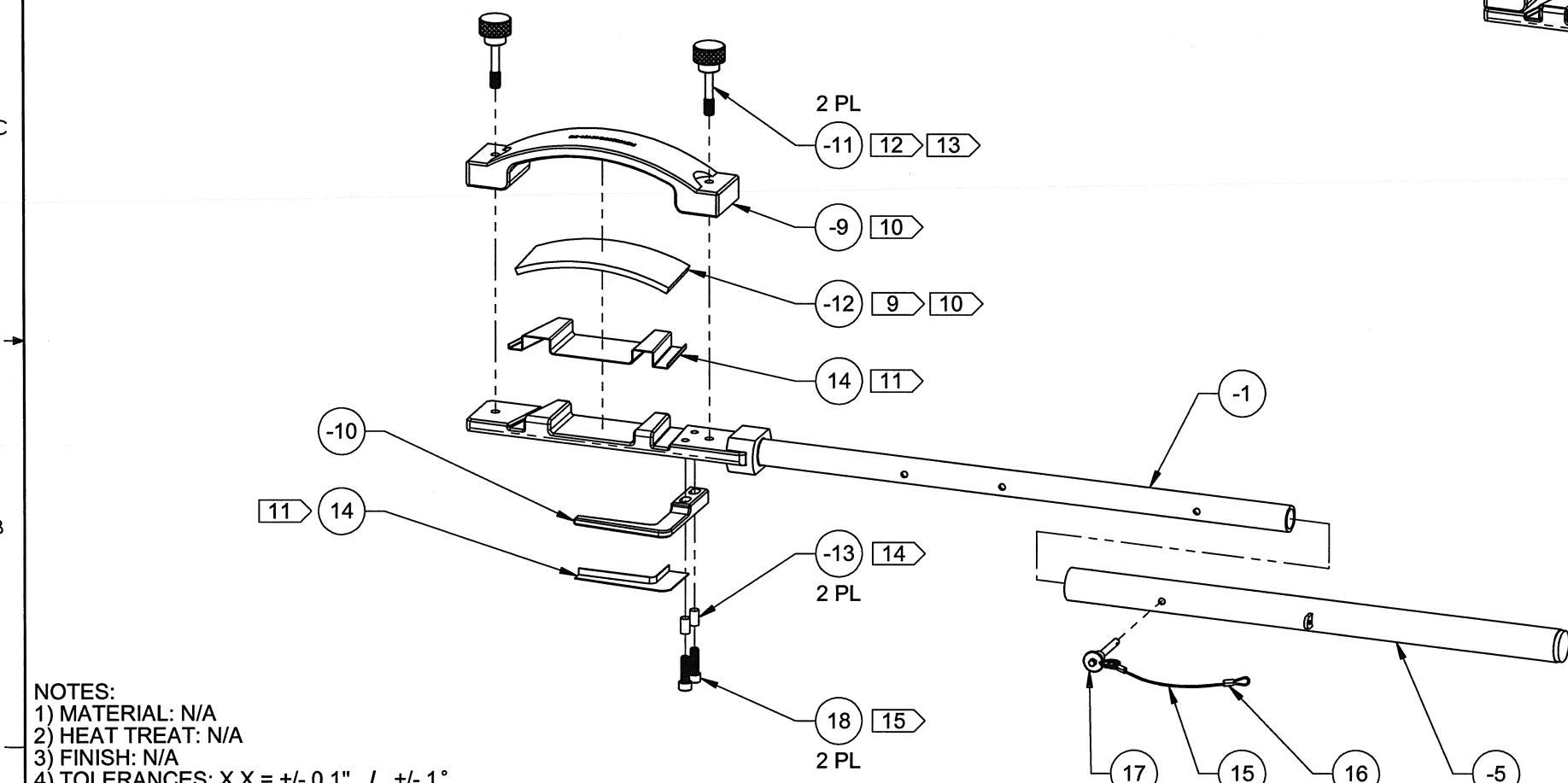
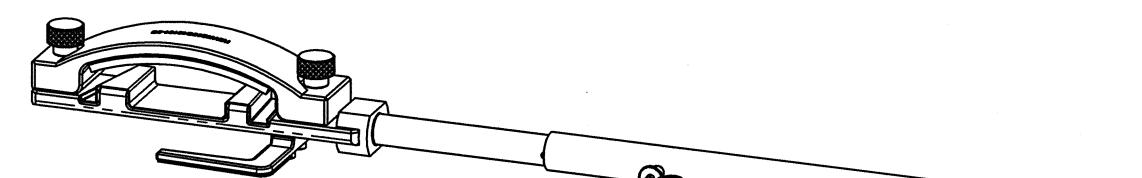


ITEM #	QTY	PART #	PART TITLE								
-1	1	RBW6205G12131-3G-1	HANDLE WELDMENT								
-5	1	RBW6205G12131-3G-5	EXTENSION HANDLE WELDMENT								
-9	1	RBW6205G12131-3G-9	TOP								
-10	1	RBW6205G12131-3G-10	FINGER								
-11	2	RBW6205G12131-3G-11	KNOB								
-12	1	RBW6205G12131-3G-12	TOP PROTECTION								
-13	2	RBW6205G12131-3G-13	HEAT SHRINK TUBE								
14	2	D2856-400-900	PLATE PROTECTION								
15	A/R	CARR-LANE#CL-2-C	STEEL LANYARD 1/16" DIA. X 9" LG.								
16	2	McMaster#3896T31 OR EQUIV.	ALUMINUM WIRE ROPE COMPRESSION SLEEVE 1/16" DIA. X 3/8" LG.								
17	1	McMaster#90985A113 OR EQUIV.	SS QUICK RELEASE PIN 1/4" DIA. X 1-1/2" USABLE LG.								
18	2	McMaster#92196A341 OR EQUIV.	SS SOCKET HEAD SCREW 5/16"-24 X 1" LG.								



NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"

- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: N/A
- 8) ASSEMBLE AS SHOWN
- 9) ASSEMBLE ITEM -12 ADHESIVE SIDE ON ITEM -9 AS SHOWN AND CUT EXCESS IF NECESSARY
- 10) APPLY LOCTITE 495 BETWEEN THE SURFACES OF ITEM -12 AND ITEM -9 IF NECESSARY, AND REMOVE EXCESS
- 11) ASSEMBLE ITEM 14 ADHESIVE SIDE ON ITEMS -1 AND -10 AS SHOWN AND CUT EXCESS IF NECESSARY
- 12) APPLY LOCTITE NICKEL BASED ANTI SEIZE ON THREADS OF ITEM -11 THEN ASSEMBLE WITH ITEM -9 AND ITEM -1 AND REMOVE EXCESS
- 13) INSTALL ITEMS -11 HAND TIGHT
- 14) HEAT SHRINK ITEMS -13 ON ITEMS 18 AS SHOWN
- 15) INSTALL ITEMS 18 HAND TIGHT
- 16) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

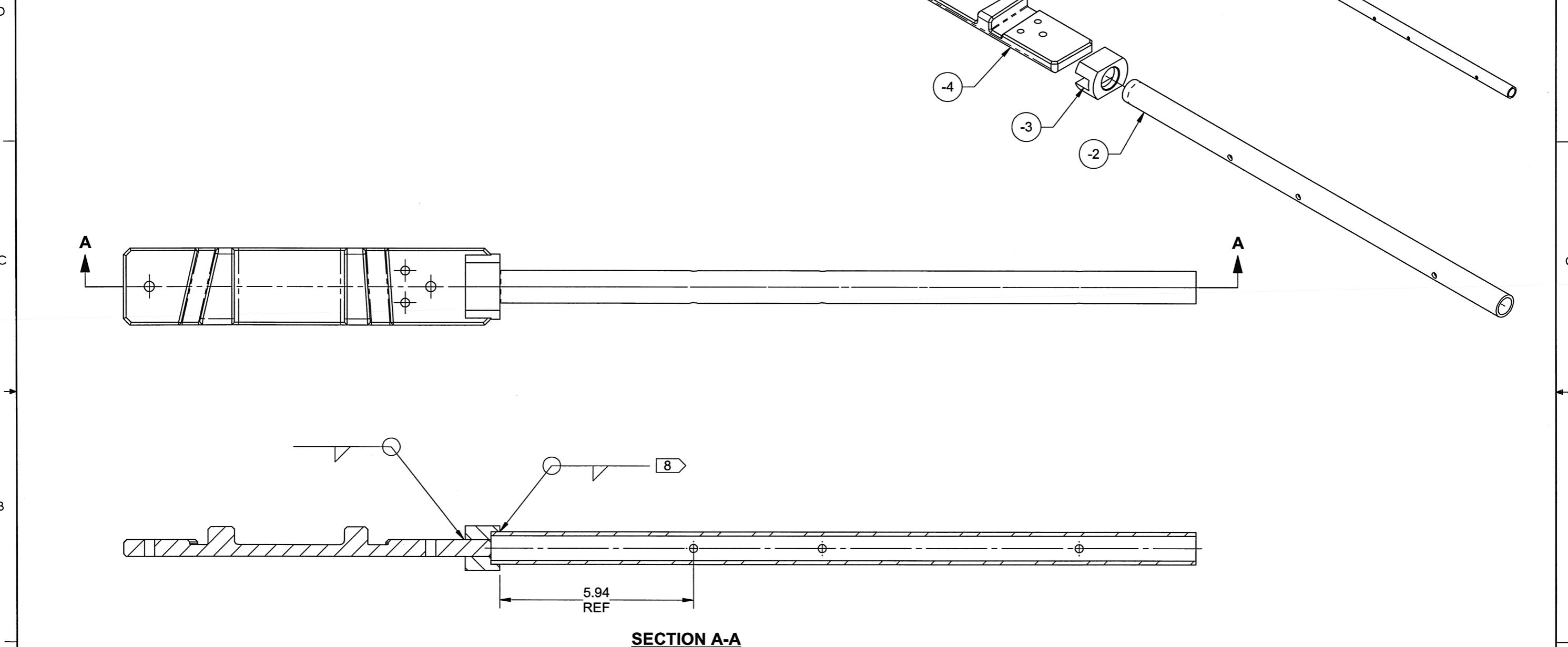


RBW6205G12131-3G M/R LEVER TENSION LINK TOOL

16

I	REMOVED ITEMS -13 AND -14 ITEM -13 WAS ITEM -15 ITEM 15 WAS ITEM 16 ITEM 16 WAS ITEM 17 ITEM 17 WAS ITEM 18 ITEM 18 WAS ITEM 19 ADDED ITEM 14 UPDATED NOTES	19-512	KPT
H	CH'D DRAWING TEMPLATE, P/N CHANGED PER DART STANDARD. -29 RUBBER WITH ADHESIVE BACK FROM GASKET SPECIALTIES TO MCMASTER-CARR #1374N27. -13 & -14 RUBBER WITH ADHESIVE BACK FROM GASKET SPECIALTIES TO MCMASTER-CARR #1374N22. -4 ADDED .08 X 45 CHAMFER ALL AROUND. ENGRAVING REMOVED -9 ADDED .08 X 45 CHAMFER ALL AROUND. ADDED 0.16 X 45 CHAMFER. -10 ADDED .06 X 45 CHAMFER ALL AROUND. DIMENSIONS TOLERANCES CHANGED -2 MATERIAL SEAMLESS 304 SS CHANGED FOR MCMASTER-CARR #89495K235, DIMENSION 1.000/0.998 CHANGED FOR 1.000 +/-0.002. -3 DIMENSION 1.0045/1.0025 CHANGED FOR 1.002 +/-0.002/-0, DIMENSION 0.523 +/-0.005/-0 CHANGED FOR 0.520 +/-0.005/-0, CHAMFER ADDED, DIMENSION 1.96 CHANGED FOR 2.00. -6 MATERIAL SEAMLESS 304 SS CHANGED FOR MCMASTER-CARR #89495K2 -7 DIMENSION 1.25 CHANGED FOR 1.19 -8 DIMENSION (0.543) CHANGED FOR 0.54 REF -11 DIMENSION 0.30 CHANGED FOR 0.29 +/-0.010, CHAMFER AND RADIUS ADDED SEE PREVIOUS PDF'S REV FOR INFO	18-754	VM
	REV.	DESCRIPTION	ECN #
	DESIGN	VM	
	DRAWN	KPT	
	CHECKED	MB	TOOL PART #
	MFG. APPR.	DP	REV. I
	APPROVED	W/P	RBW6205G12131-3G
	TITLE		SHEET 1 OF 14
	M/R LEVER TENSION LINK TOOL		NTS
	DATE 1/18/2019		
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ITEM #	QTY	PART #	PART TITLE
-2	1	RBW6205G12131-3G-2	HANDLE
-3	1	RBW6205G12131-3G-3	ATTACHMENT
-4	1	RBW6205G12131-3G-4	PLATE



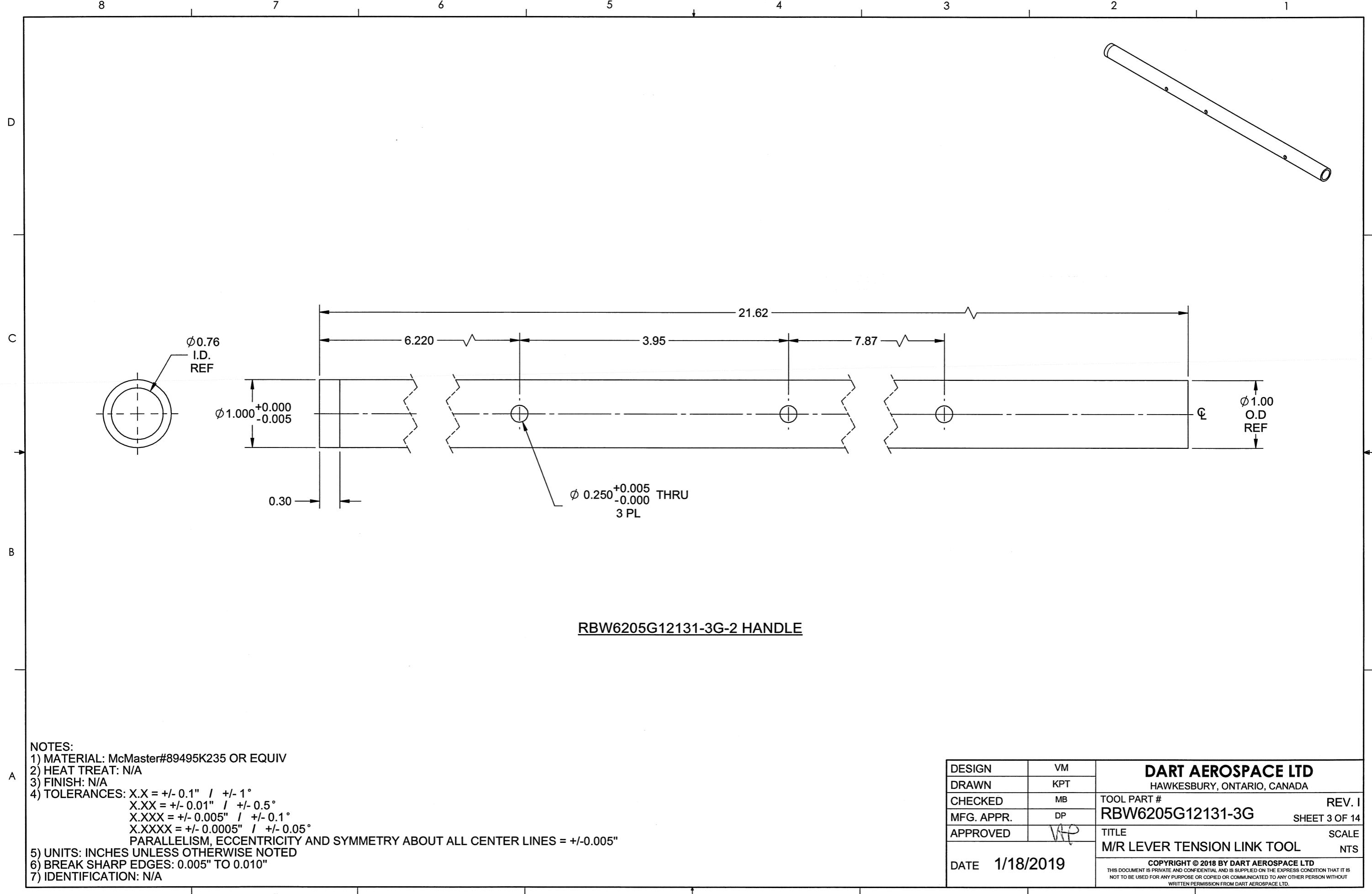
SECTION A-A

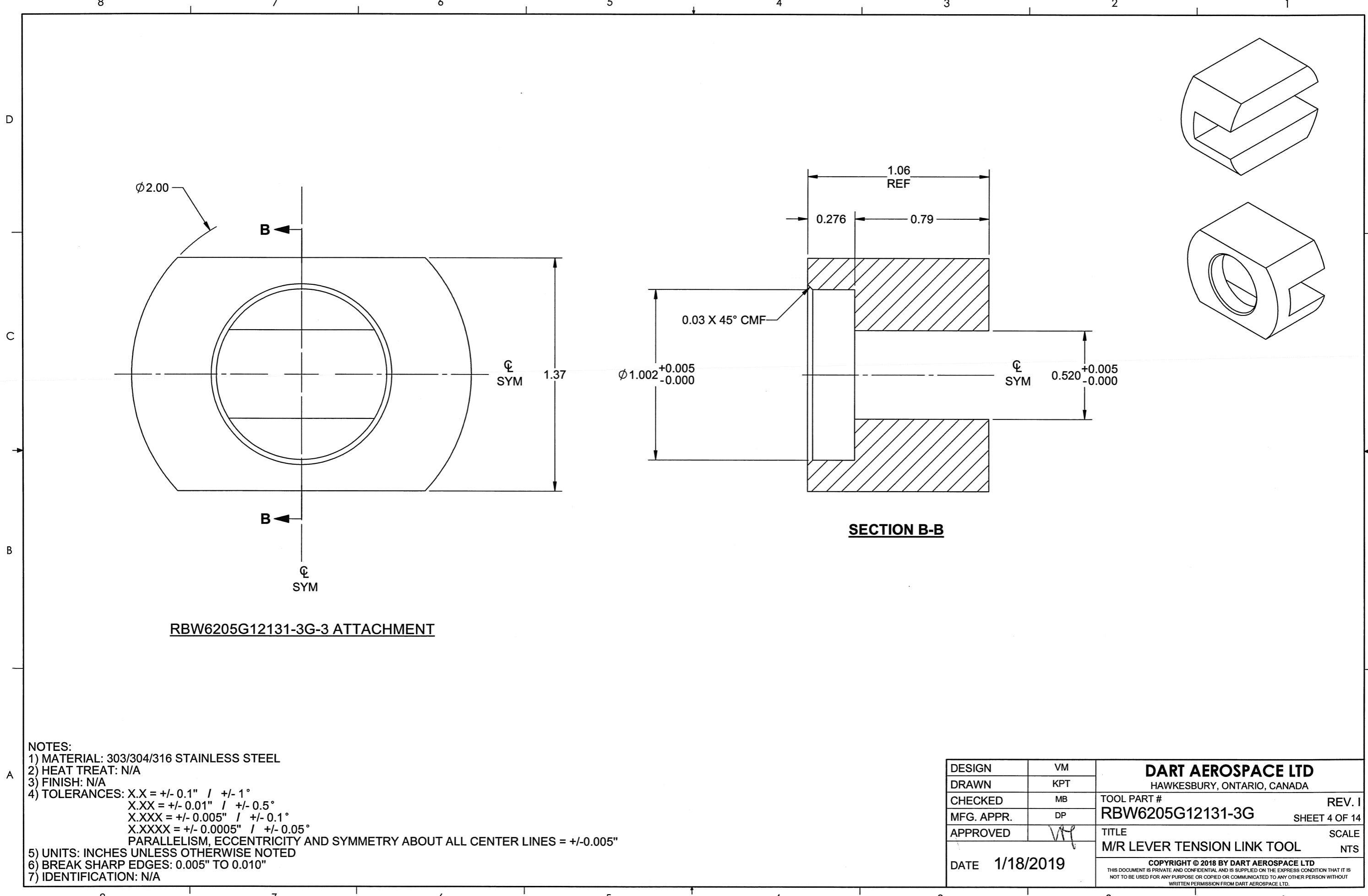
RBW6205G12131-3G-1 HANDLE WELDMENT

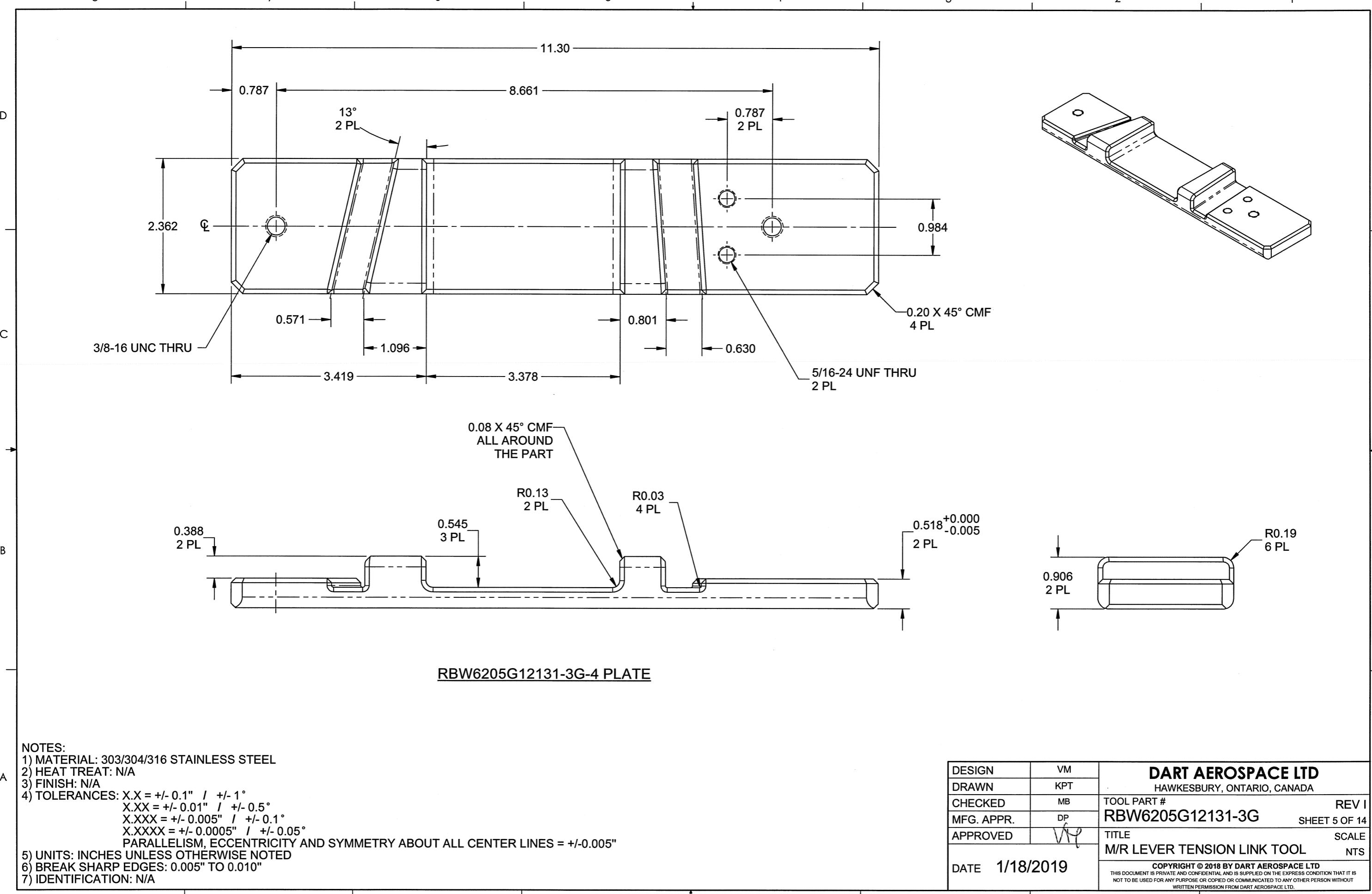
NOTES:
 1) MATERIAL: N/A
 2) HEAT TREAT: N/A
 3) FINISH: N/A
 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
 $X.XX = +/- 0.01" / +/- 0.5°$
 $X.XXX = +/- 0.005" / +/- 0.1°$
 $X.XXXX = +/- 0.0005" / +/- 0.05°$

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 6) BREAK SHARP EDGES: N/A
 7) IDENTIFICATION: N/A
 8) ORIENTING AS SHOWN PRIOR TO WELD

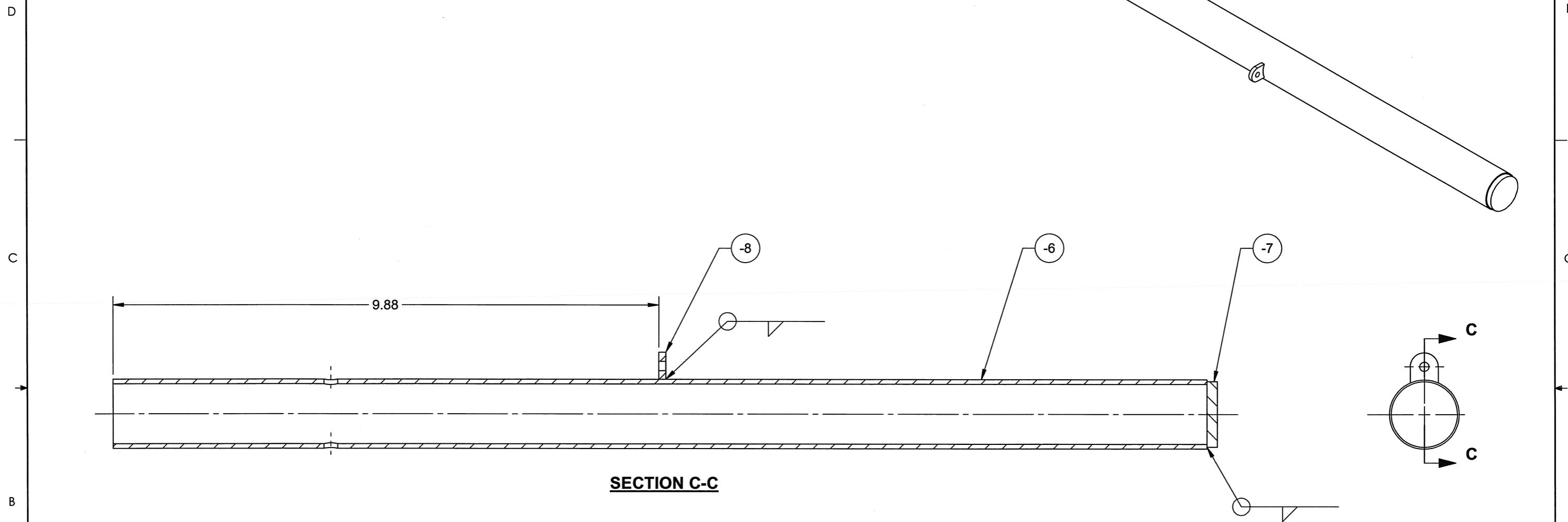
DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	KPT	
CHECKED	MB	TOOL PART #
MFG. APPR.	DP	REV. I RBW6205G12131-3G
APPROVED	WJ	SHEET 2 OF 14
		TITLE
		SCALE
		NTS
DATE	1/18/2019	COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.







ITEM #	QTY	PART #	PART TITLE
-6	1	RBW6205G12131-3G-6	EXTENSION
-7	1	RBW6205G12131-3G-7	END CAP
-8	1	RBW6205G12131-3G-8	TAB



RBW6205G12131-3G-5 EXTENSION HANDLE WELDMENT

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: $X.X = +/- 0.1" / +/- 1^\circ$
 $X.XX = +/- 0.01" / +/- 0.5^\circ$
 $X.XXX = +/- 0.005" / +/- 0.1^\circ$
 $X.XXXX = +/- 0.0005" / +/- 0.05^\circ$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $+/- 0.005"$
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: N/A

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	MB	TOOL PART #	
MFG. APPR.	DP	REV. I RBW6205G12131-3G	
APPROVED	VHP	SHEET 6 OF 14 TITLE M/R LEVER TENSION LINK TOOL	
DATE 1/18/2019		SCALE NTS	
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